



## **SCOPE OF ACCREDITATION**

### **Chemical Processing**

#### **Central Metal Finishing Inc.**

80 Flagship Dr

North Andover, MA 01845

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7108 Rev D - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 4 March, 2012)**

Alloy Plating – AMS 2417  
Alloy Plating – Other  
Cadmium Plating – AMS 2400  
Cadmium Plating – AMS 2401  
Cadmium Plating – AMS-QQ-P-416  
Cadmium Plating – MIL-STD-870  
Cadmium Plating – Other  
Cadmium Plating – QQ-P-416  
Chemical Cleaning – Other  
Chemical Cleaning – Solvent Cleaning  
Chromium Plating – AMS 2406  
Chromium Plating – AMS 2460  
Chromium Plating – Other  
Chromium Plating –AMS-QQ-C-320  
Chromium Plating –QQ-C-320  
Conversion/Phosphate Coatings – MIL-C-5541  
Conversion/Phosphate Coatings – MIL-DTL-5541  
Conversion/Phosphate Coatings – Other  
Copper Plating – AMS 2418  
Copper Plating – MIL-C-14550  
Copper Plating – Other  
Electroless Plating Nickel – AMS 2404  
Electroless Plating Nickel – AMS-C-26074  
Electroless Plating Nickel – MIL-C-26074

#### **Americas**

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Electroless Plating Nickel – Other  
Nickel Plating – AMS 2403  
Nickel Plating – AMS 2424  
Nickel Plating – AMS-QQ-N-290  
Nickel Plating – Other  
Nickel Plating – QQ-N-290  
Silver Plating – AMS 2410  
Silver Plating – AMS 2411  
Silver Plating – AMS 2412  
Silver Plating – ASTM B 700  
Silver Plating – Other  
Silver Plating – QQ-S-365  
Stripping – Other  
Surface Treatment/Passivation – ASTM A 380  
Surface Treatment/Passivation – ASTM A 967  
Surface Treatment/Passivation – Other  
Surface Treatment/Passivation – QQ-P-35  
Surface Treatment/Passivation– AMS-2700  
Surface Treatment/Passivation– AMS-QQ-P-35

**TESTING PERFORMED INTERNALLY IN SUPPORT OF CHEMICAL  
PROCESSING IN THE SCOPE OF THE AUDIT. (DO NOT CHECK TESTS THAT  
ARE OUTSOURCED.)**

B10 Adhesion Tape Testing  
B11 Adhesion Scratch and Chisel Testing  
B12 Adhesion Bend Testing (Metallic Coatings)  
B16 Thickness Verification of Magnetic, Eddy Current and XRF Machines  
B17 Solderability  
B18 Adhesion Testing Heat and Quench  
B20 Porosity  
B21 Other Test Method  
B6 Water Immersion/High Humidity Testing  
B7 Heat Resistance Testing  
Solution Analysis  
Tin Plating – AMS 2408  
Tin Plating – ASTM B 545  
Tin Plating – MIL-T-10727  
Tin Plating – Other  
Zinc Plating – AMS 2402  
Zinc Plating – AMS 2420  
Zinc Plating – ASTM B 633  
Zinc Plating – Other  
Zinc Plating – QQ-Z-325

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