



SCOPE OF ACCREDITATION

Chemical Processing

Central Metal Finishing Inc.

80 Flagship Dr
North Andover, MA 01845

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev H - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 5 June 2016)

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

AC7108/10 – Electroless Plating – AC7108/10 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

AC7108/12 – Acid Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

General Cleaning and Pre-Cleaning

Solvent Cleaning

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings

Inorganic Coatings

Other Stripping

AC7108/4 Rev B - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On Or After June 5, 2016)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B06 – Water Immersion / Humidity Testing In Support of AC7108

B07 – Heat Resistance Testing In Support of AC7108

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108

- B12 – Adhesion Testing (Bend Test) In Support of AC7108
- B14 – Conductivity Testing In Support of AC7108
- B16 – Coating Thickness Measurement In Support of AC7108
- B17 – Solderability Test In Support of AC7108
- B18 – Adhesion Testing (Heat & Quench) In Support of AC7108
- B20 – Porosity Testing In Support of AC7108

AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)

Electroplating

- Alloy Plating
 - Other Alloy Plating
- Cadmium Plating
 - Other Cadmium Plating
- Chromium Plating
 - Other Chromium Plating
- Copper Plating
 - Other – Copper Plating
- Nickel Plating
 - Other Nickel Plating
- Silver Plating
 - Other Silver Plating
- Tin Plating
 - Other Tin Plating

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

Nickel

- Other Nickel

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum

- Other Aluminum

AC7108/12 - Nadcap Audit Criteria for Acid Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 5 June 2016)

Passivation

- Other Passivation